

538

SLUT

DART AEROSPACE LTD	Work Order:	24013 B
Description: Bracket	Part Number:	D3440-13
Dwg: D3440 Rev. A page 5	Qty:	20 21
Replaces Premier P/N: B67-43001-273		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AL	05/08/12	20
2	MV	Cut blank: 2.00" x 2.00" x 2.200" long Material: 6061-T6 or 6061-651/T6510/T6511/T62 Bar (QQ-A-225/8) (M6061T6B2.000x02.000) Identify for D3440-13 Batch: M17124	P	02/05/05	21
3	MV	Machine as per Folio FA539 and Dwg D3440 Dwg Rev: A Identify as D3440-13 Folio Rev: AA	AL	05/08/20	21
4	QC2	Inspect parts as they come off the CNC machine	AL	05/08/26	21
5	QC8	Second check	En	05/08/26	21
6	MV	Deburr	En	05/08/26	21
7	ST	Identify and Stock	CD	05/08/26	21
8	AC	Cost / part: 22.42	54C	05.08.29	21
9	DC	Close W/O 33.79 Inspect Level 21	CD	05/08/29	21

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

RELEASED
05/07/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05/08/29

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

XXXXXXXXXX

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

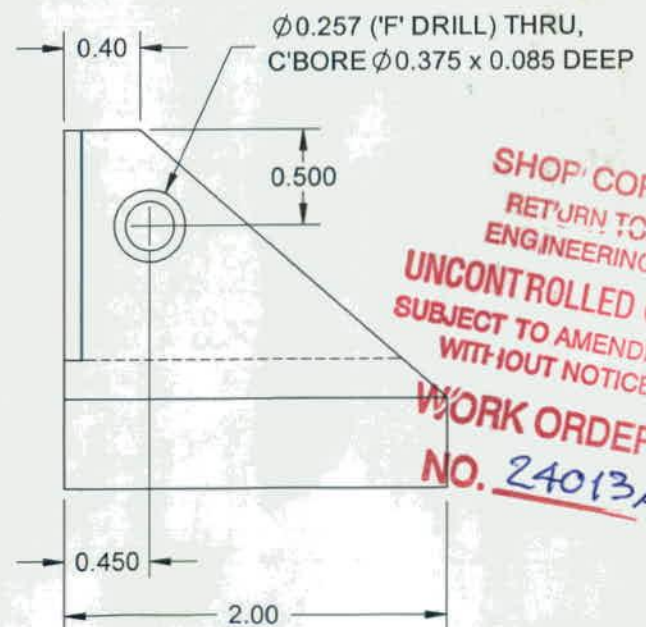
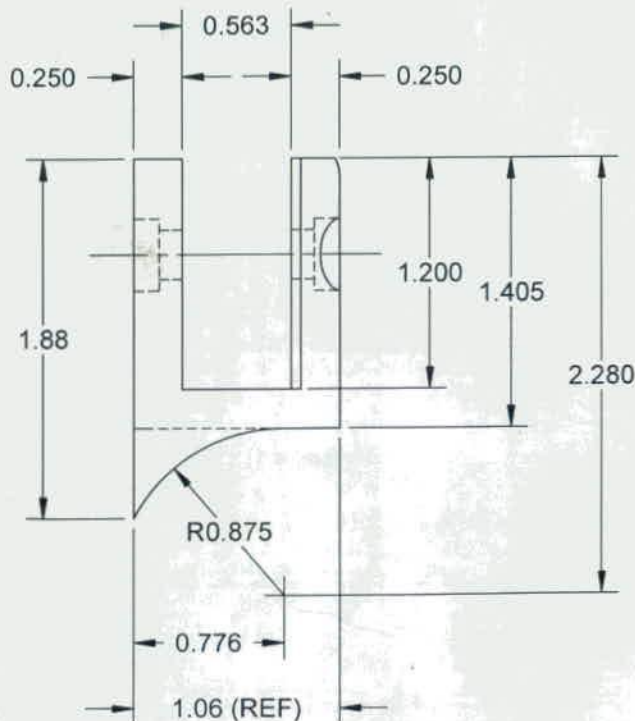
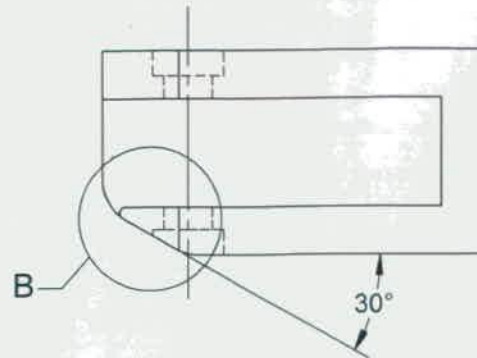
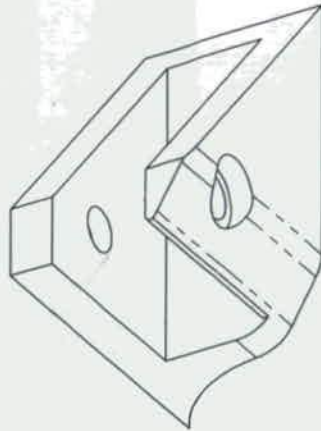
Aug 09, 2005
11:33 am

Work Order No	:	0024013	Department Code:	
Project Name	:	D3440-13	Burden Flags	: NNNNNNN
Project For	:	WK538	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3440-13	Invoice Number	:
Description	:	Bracket	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	20	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	08-09-05		
Est Finish Date	:	09-28-05	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3440	REV. A SHEET 6 OF 7
DATE 05.06.02	TITLE BLADE FOLD KIT PARTS		SCALE 1:1

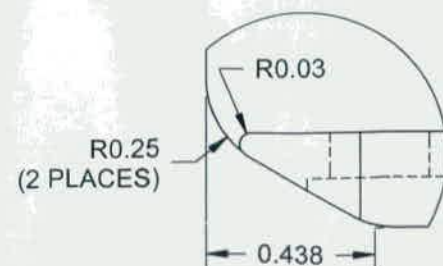


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24013A

D3440-13 BRACKET
SUPERSEDES PREMIER P/N B67-43001-273

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-/651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS/QQ/A/200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



DETAIL B
SCALE 2 : 1

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NO. 54-34
MORRIS C.
MILITARY
ENLIGHTENED
IN CONFLICT
2000